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## **CLAIMS**

- 1. A semiconductor device comprising:
  - an electrode;
- a top region of a second conductivity type connected to the electrode;
  - a deep region of the second conductivity type;
  - an intermediate region of a first conductivity type connected to the electrode, the intermediate region isolating the top region and the deep region;
- a gate electrode facing a portion of the intermediate region via an insulating layer, the portion of the intermediate region isolating the top region and the deep region; and
  - a barrier region formed within the intermediate region and/or the top region.
- 15 2. A semiconductor device according to claim 1,

wherein the intermediate region comprises a dense portion directly connected to the electrode, and a main portion connected to the electrode via the dense portion.

20 3. A semiconductor device according to claim 2,

wherein the top region is an emitter, the dense portion is a body contact, the main portion is a body, the deep region is a drift, and the semiconductor device is an IGBT.

- 4. A semiconductor device according to any one of the preceding claims, wherein the barrier region comprises a semiconductor region of the second conductivity type, this being electrically disconnected from the electrode and the deep region.
- 30 5. A semiconductor device according to claim 4,

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wherein the barrier region is connected to the insulating layer, and the barrier region has an opening through which carriers may flow between the dense portion and the deep region.

- 5 6. A semiconductor device according to any one of the preceding claims, wherein the barrier region comprises an insulator.
- 7. A semiconductor device according to any one of the preceding claims, wherein the barrier region comprises a semiconductor region of the first conductivity type having a higher concentration of impurities than the main portion, the semiconductor region having the higher concentration of impurities being formed along a boundary between the top region and the main portion and being electrically connected to the dense portion.
- 15 8. A semiconductor device according to any one of claims 2 to 7, wherein the barrier region is formed in the vicinity of a boundary between the dense portion and the main portion,

the semiconductor device further comprising an additional barrier region of the second conductivity type formed in the vicinity of a boundary between the main portion and the deep region, the additional barrier region being electrically disconnected from the electrode and the deep region.

9. A semiconductor device according to any one of claims 2 to 8, wherein the barrier region is formed in the vicinity of a boundary between the dense portion and the main portion,

the semiconductor device further comprising an additional barrier region of the second conductivity type formed in the vicinity of a boundary between the main portion and the deep region, the additional barrier region having a higher concentration of impurities than the deep region.

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- 10. A semiconductor device according to claim 8 or 9,
  wherein at least a portion of the barrier region and a portion of the
  additional barrier region are located on a path along which carriers flow.
- 5 11. A semiconductor device according to any one of the preceding claims, wherein a plurality of barrier regions is formed within the intermediate region, the barrier regions being distributed within the intermediate region.
- 12. A semiconductor device according to claim 11,

  wherein a plurality of pairs of barrier layer and intermediate layer is stacked.
  - 13. A semiconductor device according to any one of the preceding claims, wherein the barrier region is connected to the dense portion.
  - 14. A semiconductor device according to any one of the preceding claims, wherein the thickness of the top region is less than the thickness of the barrier region.

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